## Your worldwide partner for product and services



## We pack responsibly

Offering unique experiences of innovation and service, together with sustainability and social responsibility.

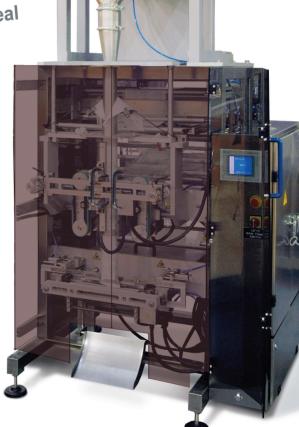
**GOGLIO SPA** 

Via dell'Industria, 7 | 21020 Daverio (Varese) - Italy Tel. +39 0332 940.111 MACHINE DIVISION Via Parco Visconteo, 1 | 27010 Zeccone (Pavia) | Italy www.goglio.it





G21 G18 G18C Vertical Form, Fill & Seal starting from reel



Automatic packaging lines for ! atmosphere packaging

Ideal for coffee beans and ground coffee, flour, rice, products in chunks and powders,

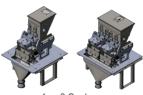
with inert gas compensation. pet food and detergents in powder.





# Vertical Form, Fill & Seal starting from reel





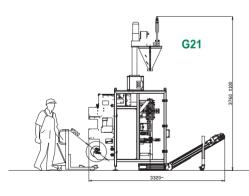


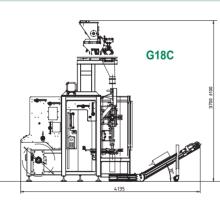
## **Dosing systems**

Flexible production and packaging speed are granted thanks to the availability of different dosing systems. G18 can be provided with two different dosing systems.

## **Materials**

Wide range of heat-sealable transparent, paper coated, double wall, metallized, easy-open and compostable laminates.





Machine layout drawing with indicative dimensions

| BAGS CHARACTERISTICS                  | G21            | G18             | G18C            |
|---------------------------------------|----------------|-----------------|-----------------|
| MINIMUM size (mm)                     | 60 x 40x 180   | 50 x 32 x 180   | 50 x 32 x 180   |
| MAXIMUM size (mm)                     | 130 x 85 x 420 | 170 x 130 x 580 | 170 x 130 x 420 |
| Bag capacity (approximately g.)       | 100 - 1000     | 50 - 3000       | 50 - 1000       |
| Production: pieces per minute (up to) | 25             | 55              | 85              |

Technical data are indicative, and subject to confirmation in case of quotation and final order.



## NEW BLOCKBAGTM

**BLOCKBAG™** is a premium packaging that combines the aesthetics of a block bottom bag to a fully automatic production granted by dedicated machines starting from reel. The block bottom allows a perfect stability on store shelves and full front,

## back and side printing. Valve can be applied and 100% recyclable laminates are available.

#### Interconnection

Provided with Programmable Logic Controller (PLC) that allows the machine components to be connected to a Remote Monitoring System (MES/Goglio Cloud) and data exchange with all upstream and downstream packaging line process systems.







## Valve application

The Goglio valve application station is fully integrated. Different valve types can be applied (inner, thin, High Flow and Bio). For a better stackable design and product presentation the G18 machine can partially remove air in the upper part of the bag.









### **Finishing**

A wide range of finished packages is possible: the solution with 4 vertical seals (CornerSeal™) is ideal for a better bag appearance, furthermore a handle can be obtained in the upper part of the bag.

| BAGS FINISHING                  | G21 | G18 | G18C |
|---------------------------------|-----|-----|------|
| Valve                           | •   | •   | •    |
| 4 vertical seals (Corner Seal™) | •   | •   | •    |
| Front/side label                | •   | •   | •    |
| Half-moon upper flap            |     | •   | •    |
| Easy-Open                       | •   | •   | •    |
| NEW BLOCKBAG™                   | •   | •   | •    |